

5/12

DART AEROSPACE LTD	Work Order:	22588
Description: Cross Bolt Spacer	Part Number:	D2649
Drawing: D2649 Rev. B1 RF 02/06/13	Qty:	737 1000

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Open W/O	OF	05.03.02	1000
2	CNC-CELL	Machine as per folio FA 215 on cobra machine. Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall Batch 15196	JG	05/04/23	737
3	QC	Inspect Level 2	EP	05/04/23	737
4	QC	Inspect Level 8	Z	05-04-27	737
5	STORES	Identify and stock	W	05-04-28	737
6	EXPEDITING	Close W/O Inspect level 21 Cost / part: 64 542-05/01/29 (737)	OF	05.05.03	737

Rev	Date	Change	Revised By	Approved
E	01.04.20	In-house process	EC	
F	02.03.26	Added turning on Cobra	NG	
G	02.04.04	Added inspect level 8	NG	05-04-05

RELEASED

02/04/04

8511

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Initials	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	22588
Description: Crossbolt Spacer	Part Number:	D2649
Inspection Dwg: D2649 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	2.6	Audited by:	ML	Prototype Approval:	N/A
Date:	05/04/22	Date:	05/04/22	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.01.21	New Issue	KJ/RF	AS

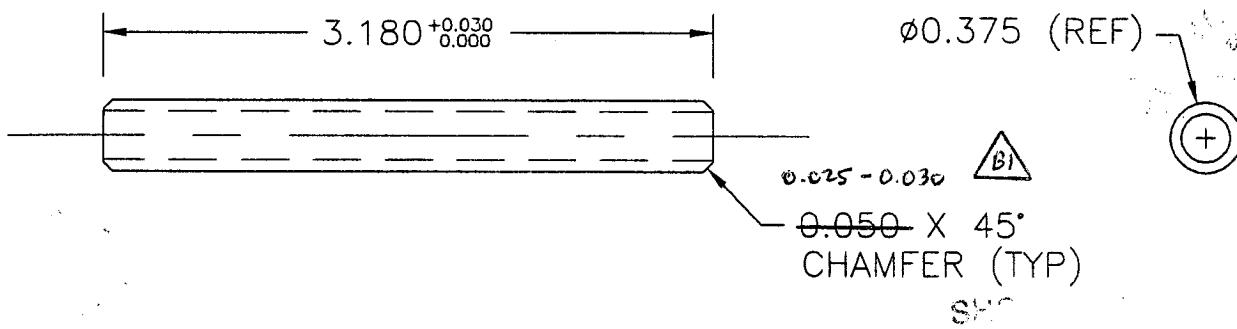
RELEASED

04.05.04 丁生



DESIGN <i>DM</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>DM</i>	APPROVED <i>BW</i>	DRAWING NO. D2649
		REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER
		SCALE 1:1

RELEASED
98.01.20 DS



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
HawkesburyMar 01, 2005
11:19 am

Work Order No : 0022588
 Project Name : D2649
 Project For : WK512
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2649
 Description : Crossbolt Spacer
 Manufactured : Yes
 Amount Req'd : 1000
 Amount Done : 0
 Start Date : 03-01-05
 Est Finish Date : 03-18-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00